



Galloway Consolidated Holdings (GCH), parent company of Bema and Elite Extrusion Technology, takes pride in our commitment to the environment and the communities in which we work. We have made, and continue to make, investments in sustainable technologies and process improvements that minimize our environmental impact. For more than twenty years, GCH works in cooperation with our customers, partners and other flexible packaging suppliers in our ongoing effort to remain good stewards of the environment we share.

Our Mission

Within our specialties of flexographic printing, laminating, converting and film manufacturing, we will retain a preeminent position in the marketplace by satisfying the needs of our customers by providing exemplary products and services that represent the best value.

In support of our mission statement we follow these guiding principles:

- We will maintain private ownership and commit to plan for the long term by reinvesting the majority of earning back into the business.
- Each employee will be treated with respect, dignity and fairness.
- We will treat each and every customer with respect dignity and fairness.
- The ideas of every member of the GCH family will be welcomed with enthusiasm.
- We will provide a working environment that is safe for all employees.
- We will provide safe and legal products to our customers that are produced in clean, well maintained production facilities.
- We will maintain a strong and supportive position with respect to the environment and the communities in which we work.
- We will continue to establish an environment that promotes continuous improvement and enhances our competitiveness in the marketplace.



In response to our customer's needs, Bema Incorporated has developed the most innovative printing and manufacturing processes in the flexible packaging industry. By fully integrating all the steps necessary to provide on-time delivery of high quality products, Bema is in a unique position to take end-to-end responsibility for helping you succeed.

Our work at Bema requires the use and environmentally safe handling of ink, solvent, plastic and paper. In addition, we must use FDA approved, safe cleaning products and lubricants used for equipment maintenance.

To minimize the environmental impact of Bema's facility we ...

- ... have embedded a commitment to the environment within our guiding principles.
- ... choose suppliers that share our sustainable philosophy.
- ... continue to innovate and develop sustainable product offerings.
- ... reduced ink usage, and the resulting VOCs, up to 15% with advanced pre-press software
- ... exceed industry standards by controlling 98.8% of Volatile Organic Chemicals (VOCs)
- ... recycle setup materials, corrugated boxes, wooden skids and plastic wraps.
- ... have installed automatic shut off, low-power consumption lighting.
- ... reuse the heat generated from our press oxidizers to heat the facility in winter.
- ... recycle printing plates and solvents used in the printing process (solvent distillery).
- ... supply the hard waste from solvent recycling to be used for fuel.
- ... use environmentally friendly and FDA approved cleaning supplies.
- ... recycle batteries, lamps, wiring materials and zipper spools.



744 N. Oaklawn Ave., Elmhurst, IL 60126 | 630-279-7800 | bemaprint.com

At Elite, clear is not only a way to describe our films, it is the way we do business. You can be assured that you will receive a clear, concise and timely response to your request. Our customer service team will always keep you up to date from order placement through delivery. If you require a supplier that shares a commitment to your success, Elite is your clear choice.

Our work at Elite requires the environmentally safe handling of polymer resins along with the efficient use of water and glycol for cooling. In addition, we must use FDA approved, safe cleaning products and lubricants used for equipment maintenance.

To minimize the environmental impact of Elite's facility we ...

- ... have embedded a commitment to the environment within our guiding principles.
- ... choose suppliers that share our sustainable philosophy.
- ... continue to innovate and develop sustainable product offerings.
- ... reuse trim and setup materials created by film manufacturing.
- ... recycle corrugated boxes, wooden skids and plastic wraps.
- ... have installed automatic shut off, low-power consumption lighting.
- ... have installed low-flow bathroom fixtures.
- ... are in development of a Geothermal system designed to further reduce energy use.
- ... use environmentally friendly and FDA approved cleaning supplies.
- ... recycle batteries, lamps, wiring materials and zipper spools.
- ... have installed low-flow bathroom fixtures.



3620 Ohio Ave., St. Charles, IL 60174 | 630-485-2020 | elietextrusion.com